

Investigation Report for Print Defect of Brother D01XJN001 Carton

CONTROL No:	IRF - 708, 709, 711, 712, 713			REJECT PERCENTAGE:	6.47%
REJECT QTY:	291	LOT QTY:	4500		

DIRECT CAUSE	W1	Since this item is critical/problematic due to different print defect encounter using UPPC materials, materials change to NPK to improve the quality of print expected to reduced the rejection.
	W2	Affected of Print Defect is under IPD JO or on going development and since no endorsement yet in production about the development status monitor by ME, no set standard or process improvement for this item.

PRODUCTION CORRECTIVE ACTION

Recommendation of ME's regarding process improvement according to their monitoring during development to set standard in process since this item is critical.	PIC:	Production & ME	TARGET DATE:	231124
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